

# SAFETY FIRST

## CONVEYOR BELT SAFETY

Working on and around conveyor belts and other moving equipment can be dangerous. Users must be trained on safe operation, including the following:

### WEAR PPE

This can include glasses, ear protection, helmet, high-visibility clothing, and safety boots.

### DON'T GET CAUGHT

Do not wear loose or hanging clothing, rings, watches, etc. These can get caught in the moving parts.

### AVOID THE CONVEYOR

Don't ever climb, stand, ride, walk, or touch the conveyor belt while in operation.

### SORT RIGHT

Only grab pick materials while on the line.

### LOCKOUT/TAGOUT

Maintenance must only be done when lockout/tagout is in place.

### DON'T MODIFY EQUIPMENT

Do not override safety features – kill switches, interlocks, guards, covers, or warning systems.



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